

materials sourced by the reporting companies, as well as how companies are addressing areas like circularity, biodiversity, land, freshwater, and forests. The Materials Benchmark is open to all

companies that want to measure and report their fiber and raw material-related progress. However, it is important to note that the data in this fact sheet refers to companies that report into the Materials Benchmark only, which far outperform the industry as a whole in terms of their sustainability progress.



Materials under sustainability programs The share of raw materials under sustainability programs used by are gaining popularity the reporting brands increased from **58%** in **2023** to among reporting brands.

increased from 56%

POLYESTER

POLYAMIDE (NYLON)

in **2023** to

Materials sourced with

sustainability in mind

The share of cotton The share of recycled polvester used by under sustainability programs (farm and the reporting brands

recycled) used by

The most popular

in 2024 were Better

and others (6%).2

sustainability attributes

Cotton (59%), Organic

(12%), Recycled (7%),

COTTON

programs with

in **2023** to

in 2024

the reporting brands

increased from 77%

The share of recycled The share of recycled The share of wool covered viscose used by the polyamide used by by sustainability programs the reporting brands reporting brands (farm or recycled) used increased from 20% increased from <1% by the reporting brands in **2023** to in **2023** to increased from 41%

67%

VISCOSE

Of the wool used by

was certified under

reporting brands, 40%

the Responsible Wool

recycled. 2% of wool

Standard, and 14% was

was covered under other

sustainability programs.6

WOOL

feedstocks remains very low. of all fibers used by the brands and retailers were from textile-to-textile feedstocks from pre- and post-consumer textiles

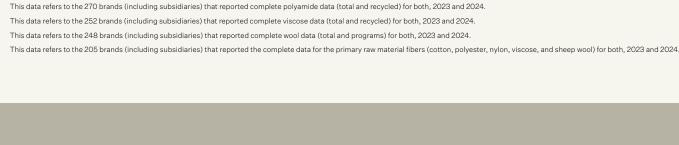
recycled polyamide, Responsible Wool Standard, and PEFC.

Credit: Sabiha Çimen

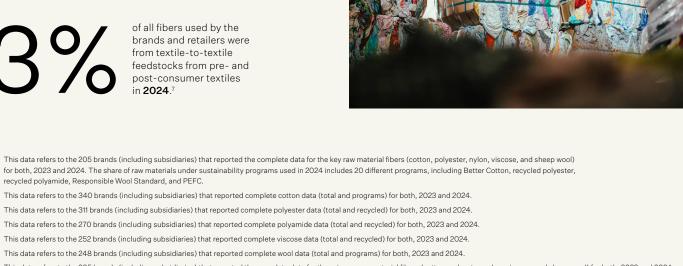
its overall production.⁸

However, the share of recycled

materials from textile-to-textile



Volumes of raw materials used





The usage of virgin fossil-based polyester shared by the

reporting brands decreased from 637,388 tonnes in 2023 to

560,029 tonnes in 2024 in contrast to the increase seen in

million tonnes in 2024.

However, the use of virgin fossil-

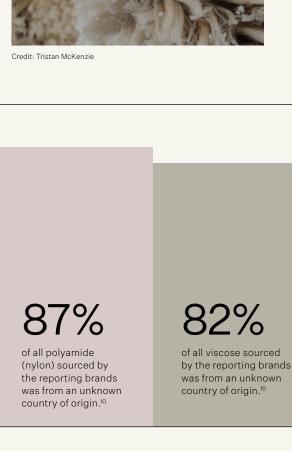
based synthetic fibers decreased

Overall raw material usage

among reporting brands. The usage of virgin fossil-based polyamide (nylon) reported by the brands increased slightly from 165,412 tonnes in 2023 to 167,867 tonnes in 2024.9



This data refers to the 270 brands (including subsidiaries) that reported complete polyamide data (total, recycled, fossil) for both, 2023 and 2024. This data refers to the 311 brands (including subsidiaries) that reported complete polyester data (total and recycled) for both, 2023 and 2024



76% 73% 82%

the reporting brands

was from an unknown

For more information, please see Textile Exchange's Supply Chain Taxonomy (Tier 4 Extraction, Production, Collection)

country of origin.10

the reporting brands

was from an unknown

The reporting

fast enough.

2025 Sustainable

Cotton Challenge

The number of

signatories (22%)

used 100% sustainable

cotton in 2024.

country of origin.10

Progress on material commitments Textile Exchange has called on the industry to achieve ambitious industry targets for cotton and polyester through its 2025 Sustainable companies are making Cotton Challenge and the 2025 Recycled Polyester Challenge, developed with the UNFCCC. progress towards their While the reporting companies made progress, the industry is not commitments, but not moving fast enough to meet these targets. Some companies have also dropped out as signatories of the challenges now that the target year is around the corner. The Deforestation-Free Call to Action for Leather was launched as

> a new challenge in 2023, and new industry commitments beyond 2025 are in development. For more details, visit the Textile Exchange

> > The Deforestation-Free Call

to Action for Leather

The number of

76%

of the signatories reported that their

deforestation- and conversion-free bovine

leather sourcing policy was developed, their commitments were published, and they have initiated mapping their supply chains.

by the reporting brands

was from an unknown

country of origin.10

10 Country of origin refers to the raw material production country of origin. This refers to the farming, forestry, extraction, or collection and sorting of secondary raw materials.

signatories was signatories was signatories was

2025 Recycled

Polyester Challenge

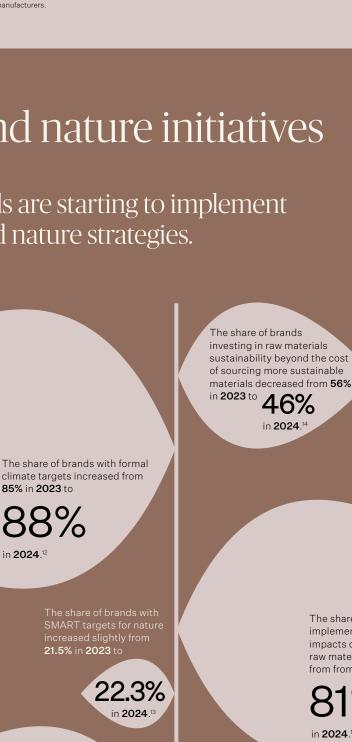
The number of

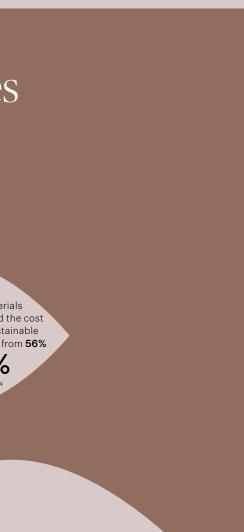
signatories (8%)

used 100% recycled

polyester in 2024.







The share of brands that implemented measures to reduce impacts on climate and nature during

in 2024.16

61% in 2023 to

in **2024**.17

raw materials production increased from from **77%** in **2023** to

The share of brands with sourcing restrictions due to The share of brands that climate and nature-related risks implemented measures to increased from 73% in 2023 to restore and/or regenerate nature increased slightly from

78%

About Textile Exchange Textile Exchange is a global non-profit driving beneficial outcomes for climate and nature across the fashion, textile, and apparel industry, right from the start of the supply chain. To learn more, visit <u>textileexchange</u>